

WHAT IS CLAIMED IS:

1. For use with a polishing apparatus, a polishing endpoint
detection system, comprising:

a carrier head having a polishing platen associated therewith;
a signal emitter located adjacent one of said carrier head or
polishing platen, said signal emitter configured to generate an
emitted signal capable of traveling through an object to be
polished; and

a signal receiver located adjacent another of said carrier
head or polishing platen and configured to receive said emitted
signal from which a change in a signal intensity of said emitted
signal can be determined.

2. The system as recited in Claim 1 wherein said signal
emitter is located adjacent said carrier head and said signal
receiver is located adjacent said polishing platen.

3. The system as recited in Claim 1 wherein said signal
emitter is located adjacent said polishing platen and said signal
receiver is located adjacent said carrier head.

4. The system as recited in Claim 1 wherein said emitted

2 signal is comprised of acoustic waves.

5. The system as recited in Claim 4 wherein said acoustic
2 waves are ultrasonic.

6. The system as recited in Claim 1 wherein said emitted
2 signal is comprised of acoustic waves having a plurality of
3 frequencies and wherein said signal receiver is configured to
4 receive said emitted signal from which a change in a signal
intensity of each of said plurality of acoustic waves can be
determined.

7. The system as recited in Claim 1 wherein said signal
intensity includes a signal characteristic selected from the group
consisting of:

a signal wavelength, and

a signal amplitude.

8. A method of determining a polishing endpoint of a surface located on a semiconductor wafer, comprising:

emitting a first signal from an emitter located adjacent one of a carrier head or a polishing platen and causing said first signal to pass through a polished film located on a semiconductor wafer, and thereby provide a second signal having a signal intensity less than a signal intensity of said first signal;

receiving said second signal emanating from said film with a receiver located adjacent another of said carrier head or said polishing platen; and

determining a polishing endpoint for said film as a function of a change of intensity between said first and second signals.

9. The method as recited in Claim 8 wherein said emitting a first signal includes emitting a first signal from a signal emitter located adjacent said carrier head and said receiving said second signal includes receiving said second signal with a signal receiver located adjacent said polishing platen.

10. The method as recited in Claim 8 wherein said emitting a first signal includes emitting a first signal from a signal emitter located adjacent said polishing platen and said receiving said second signal includes receiving said second signal with a signal

5 receiver located adjacent said carrier head.

11. The method as recited in Claim 8 wherein said emitting a
2 first signal includes emitting a first signal comprised of acoustic
3 waves.

12. The method as recited in Claim 11 wherein said emitting
2 a first signal comprised of acoustic wavers includes emitting a
3 first signal comprised of ultrasonic acoustic waves.

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13. The method as recited in Claim 8 wherein said emitting a
first signal includes emitting a first signal comprised of acoustic
waves having a plurality of frequencies and wherein said
determining includes determining a polishing endpoint for said film
as a function of a change of intensity of each of said plurality of
acoustic waves between said first and second signals.

14. The method as recited in Claim 8 wherein said determining
2 includes determining a polishing endpoint for said film as a
3 function of a change of a signal wavelength or a signal amplitude
4 between said first and second signals.

15. A method of manufacturing an integrated circuit,
comprising:

forming an integrated circuit layer on a semiconductor wafer;
polishing said integrated circuit layer with a polishing
apparatus having a carrier head and a polishing platen associated
therewith;

determining a polishing endpoint of said integrated circuit
layer, including:

emitting a first signal from an emitter located adjacent
one of said carrier head or said polishing platen and causing said
first signal to strike said integrated circuit layer, and thereby
provide a second signal having a signal intensity less than a
signal intensity of said first signal;

receiving said second signal emanating from said
integrated circuit layer with a receiver located adjacent another
of said carrier head or said polishing platen; and

determining said polishing endpoint as a function of a
difference of intensity between said first and second signals.

16. The method as recited in Claim 15 wherein said second
signal is a resulting signal that results from said first signal
striking said integrated circuit layer.

17. The method as recited in Claim 15 wherein said emitting
a first signal includes emitting a first signal from a signal
emitter located adjacent said carrier head and said receiving said
second signal includes receiving said second signal with a signal
receiver located adjacent said polishing platen.

18. The method as recited in Claim 15 wherein said emitting
a first signal includes emitting a first signal from a signal
emitter located adjacent said polishing platen and said receiving
said second signal includes receiving said second signal with a
signal receiver located adjacent said carrier head.

19. The method as recited in Claim 15 wherein said emitting
a first signal comprised of acoustic wavers includes emitting a
first signal comprised of ultrasonic acoustic waves.

20. The method as recited in Claim 15 wherein said emitting
a first signal includes emitting a first signal comprised of
acoustic waves having a plurality of frequencies and wherein said
determining includes determining a polishing endpoint for said
integrated circuit layer as a function of a change of intensity of
each of said plurality of acoustic waves between said first and
second signals.

21. The method as recited in Claim 15 wherein said
2 determining includes determining a polishing endpoint for said
3 integrated circuit layer as a function of a change of a signal
4 wavelength or a signal amplitude between said first and second
5 signals.

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